INGOLD

Leading Process Analytics

- Wide application range
- Highly accurate, long-life electrodes
- Highest standards of hygiene and safety

pH/ORP



Low-maintenance pH electrodes and systems: Reduce your overall process costs!

METTLER TOLEDO

We offer the equipment for the complete pH loop.





Transmitters

ROFI

Fleldbu

HART

Some outstanding benefits to be gained by using METTLER TOLEDO transmitters:

- Easy to install and with user-friendly interface
 - Choice of versions to satisfy most needs for system integration and implementation (2- or 4-wires)
 - Different communications interface options such as HART[®], FOUNDATION[™] Fieldbus or PROFIBUS[®] PA
 - Customized certificates for your process: ATEX/FM
 - Sensor diagnostics and cleaning function (wash contact) available

Automated pH measurement

Some outstanding benefits of METTLER TOLEDO EasyClean systems at a glance:

- Automated procedures reduce costs surrounding maintenance of the measuring point (Cleaning and calibration)
- Regular periodic cleaning of the electrode increases its serviceable life and improves measurement accuracy
- Continuous system monitoring results in greater measurement reliability

Electrodes

Some outstanding benefits of METTLER TOLEDO pH electrodes at a glance:

 Different kinds of electrodes for highest customer satisfaction: low maintenance electrodes, compact design electrodes (PVDF body), problem solver liquid electrolyte electrodes, as well as non-glass electrodes for food applications etc.

Housings

Some outstanding benefits of METTLER TOLEDO $\ensuremath{\mathsf{pH}}$ housings at a glance:

- Static, retractable or flow-through housings
- Easy mounting and installation with choice of various process adaption methods
- Low maintenance effort and minimum process downtimes
- Meet strictest requirements on reliability and sterility, designed for CIP procedures (Cleaning In Place)
- Customized certificates for your process: ATEX/FM, EHEDG
- Our TriLock[™] system provides protection against unintentional release of process medium



Reliable, long-lasting pH measuring equipment.



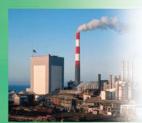
METTLER TOLEDO follows in the tradition of INGOLD by continuing to provide innovative new products and systems based on decades of accumulated knowledge and experience in industrial measurement technology.

pH measurement in the biotech and pharma industries.





Chemical industry with pH measuring systems.



Pulp and paper industry with pH measuring systems.



pH measurement in the food processing industry.

High accuracy and reliable measurement values.

Save time and money with low-maintenance electrodes.

pH electrodes with gel or solid polymer electrolytes are outstanding for their long service life and need practically zero maintenance. They greatly reduce costly process downtimes.

Our retractable housings meet the strictest hygiene and operational safety

standards, and allow direct access to the electrode without costly process

ensure exact and stable measurement values in every application, whether in biotechnology, the food industry or the most challenging chemical processes.

Enhanced operational efficiency with retractable housings.

Customized certificates for each application.

Certificates are provided which verify that our products will live up to the very highest expectations. These serve to reduce the administrative effort needed for process documentation. We supply appropriate certificates for specific applications in the biotech, food and pharmaceutical industries, e.g. EHEDG, biocompatibility. EDA-approved materials, as well as for applications in

biocompatibility, FDA-approved materials, as well as for applications in the chemical industry, e.g. ATEX/FM, certification in line with PED guidelines (European Pressure Equipment Directive).



downtimes







Photos: Karl-Heinz Hug, Switzerland (bottom)

Biotechnology, food and pharmaceutical industries.

When measurement accuracy is vital!

A For processes operating at medium to high pressures: InPro 3030 or InPro 3100

- Specially developed for bioreactors with pressures up to 6 bar overpressure
- No clogging of diaphragm in media containing sulfides or amino acids thanks to incorporation of our patented silver-ion trap
- Fully autoclavable or in-situ sterilizable at temperatures of up to 140 °C
- NEW! Possibility to install the electrode type InPro 3100 UD in upside down position through bottom/floor of vessel.

B For processes at low to medium operating pressures: DPAS or InPro 3253

- NEW! The InPro 3253 incorporates a newly developed pH-sensitive glass for biotechnological applications, minimizing zero point shift following sterilization
 - Highest precision at low to medium operating pressures, due to self-cleaning action at the diaphragm

NEW!

- Designed for use at process pressures up to 4 bar overpressure (InPro 3253)
 Fully autoclavable or in-situ sterilizable (sterilization at up to 140 °C possible)
 - Greatest degree of reliability of measurement values guaranteed by the patented silver-ion trap, built-in temperature sensor and Vario Pin[®] (VP) connector
 - Measurement of ORP, enhanced diagnostics and shielding against earth potentials are optional extras for the InPro 3253 ("Solution Ground", InPro 3253 SG)

MaxCert™ X

 Conformance with all relevant hygiene and safety regulations confirmed through customized package of certificates (MaxCert™) for InPro 3253 electrodes

C For industrial food processing applications: InPro 3300 and LoT 406-M6-DXK

 Elimination of risk of glass breakage through use of the glass-free pH sensor InPro 3300

MaxCert™ X

- Customized package of certificates: MaxCert[™] with EHEDG und 3A certificates, verification of use of FDA-compatible materials for InPro 3300
 Rapid and reliable pH measurement in meat and dairy products with use of
- puncture electrode LoT 406-M6-DXK

New! InPro 3253

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New! InPro 3100 UD

Low-maintenance electrodes for challenging processes.

	<i></i> 0	.00		
	11Pr0 3030	11Pr03100	DPAS	INPRO ACAN
Bio processes				
Culture propagation and nutrient solutions	_	_	•	•
Fermentation (production reactors)	•	•	•	•
Downstream processing	-	-	•	•
Food processing (e.g. in dairies)	•	•	•	•
Specifications: pH range	014	014	012	012
Temperature range °C	0140	0140	0130	0140
Temperature range °F	32284	32284	32266	32284
Pressure range in bar (overpressure)	06	06	02,5	04
Pressure range in psi (overpressure)	087	087	036	058
Temperature sensor	_	•	_	•
Autoclavable, sterilizable	•	•	•	•
VP connector	-	•	-	•
EEx certificate: ATEX and FM	_		_	•
EHEDG certificate	-	-	_	•
Biocompatibility certificate	-	-	_	•
Redox version available	_	_	•	•
Pt auxiliary electrode (Solution Ground, SG)	-	-	-	•
Upside-down version	_	• NEW!	_	-
		٨		D



	Int	ro.	
Food processes			
Dairies, breweries	•	-	
Puncture electrode for foodstuffs	-	•	
Specifications:			
pH range	014	211	
Temperature range °C	0130	080	
Temperature range °F	32266	32176	
Pressure range in bar (overpressure)	06	n.a.	
Pressure range in psi (overpressure)	087	n.a.	
Temperature sensor	•	-	
Autoclavable, sterilizable	•	_	
VP connector	•	-	
EHEDG certificate	•	-	
		•	



Low-maintenance electrodes with extended lifetime.

		60		60	<i>(</i> 0 ¹	60	00
	DPA	11PP1 9250	OXY	InPro A250	InPro ASO1	InPro 4550	InPro ABOO
Chemical processes	•		• •	•	•		•
Chlor-alkali processes	-	-	-	_	_	_	•
Dyes and pigments	•	•	•	•	•	•	•
Pulp and paper, bleaching tower	-	-	_	_	-	_	•
Paper, head box paper machine	-	-	•	•	•	•	•
Sugar processing	-	-	-	•	-	-	•
Intermediates	-	-	-	•	-	•	•
Fertilizer	-	-	•	•	•	•	-
Starch	-	-	-	•	_	-	-
Gas scrubbers	_	-	-	•	_	-	•
Specifications: pH range	014	014	214	014	114	014	014
Temperature range °C	0100	0140	0110	0130	0100	0130	-5130
Temperature range °F		32284		32266	32212		23266
Pressure range in bar	02,5	04	6 (100°C)	8 (130°C)	07	08	13
Pressure range in psi	036	058		232 (77 °F) 116 (266 °F)		0116	188
Temperature sensor	-	•	-	•	•	•	•
Autoclavable, sterilizable	-	-	-	-	-	-	-
VP connector	-	•	-	•	•	•	•
EEx certificate	•	•	_	•	_	•	•
EHEDG certificate	-	•	-	-	-	-	-
Redox version available	•	•	•	• NEW!	_	_	• NEW!
Diagnostics option	-	•	-	• NEW!	•	•	•
Shielding against extraneous potentials	-	•	-	• NEW!	•	•	•
		D					F



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Industrial effluents

Wastewater treatment

Specifications:

pH range	212
Temperature range °C	060
Temperature range °F	32 140
Pressure range in bar	2 (60 °C)
Pressure range in psi	29 (140°F)
Temperature sensor	option
Autoclavable, sterilisable	-
VP connector	•

InPro 4250 and InPro 4501 are alternatives for use in industrial wastewater. Specification: see table at top.



Chemical industry and industrial effluents.

When strong resistance to chemicals and process pressures is crucial.

Prepressurized electrodes for accurate measurements: DPA or InPro 3250

- Highest accuracy due to constant self-cleaning action at the diaphragm

NEW!

- Designed for use at process pressures up to 4 bar overpressure (InPro 3250) - Our patented silver-ion trap prevents any clogging of the diaphragm in media
- containing sulfides or amino acids
- Measurement of ORP, enhanced diagnostics and shielding against earth potentials are optional extras for the InPro 3250 ("Solution Ground", InPro 3250 SG)
- MaxCert[™]
- Conformance with all relative safety regulations in the chemical industry confirmed through customized package of certificates (MaxCert™) for InPro 3250 electrodes

For highly demanding chemical process applications: DXK, InPro 4250, InPro 4501 or InPro 4550

- Solid polymer reference system to minimize effort and cost of maintenance
- Open aperture junction resistant to clogging permits measurement in highly contaminated media
- Electrodes suitable for particularly demanding chemical processes, e.g. at high operating pressures, in strongly contaminated sulfide-bearing media, or in suspensions and emulsions

NEW!

- Measurement of ORP, enhanced diagnostics and shielding against earth potentials are optional extras for the InPro 4250 ("Solution Ground", InPro 4250 SG)

The top-class electrode for especially challenging chemical processes: InPro 4800

- Extended-life electrode reduces costs involved for maintenance and replacement
- Reliable measurement under the harshest process conditions, even at high temperatures
- The long, pressure-compensated diffusion path permits use in particularly highpressure applications
- Enhanced diagnostics and shielding against earth potentials are optional extras ("Solution Ground", InPro 4801 SG)
- In the flat membrane version, the InPro 4801 SG is particularly resistant to wear and tear in abrasive media
- Enhanced measurement accuracy due to the built-in temperature sensor and Vario Pin® (VP) connector
- Measurement of ORP, enhanced diagnostics and shielding against earth poten-NEW! tials are optional extras for the InPro 4800 ("Solution Ground", InPro 4800SG)

In addition, InPro 3250, InPro 4250 and InPro 4800 electrodes fulfill all safety regulations relative to hazardous areas (ATEX, FM), and are certified in line with the European Pressure Equipment Directive quidelines (PED).



Our Service: professional and customer-oriented.

METTLER TOLEDO offers a wide range of technological measurement solutions for the area of industrial Process Analytics:

- A complete range of electrodes/sensors for pH/ORP, DO, conductivity, CO₂, and turbidity measurements
- A wide variety of static and retractable housings, cables and dedicated accessories as well auxiliary systems such as automatic sensor cleaning and calibration devices
- We have a comprehensive line of transmitters to meet your most demanding requirements, including compatibility with sophisticated, modern communication and automation systems



Professional service and support is always close at hand.

Our professional worldwide distribution and service network provides you with the best possible technical and application support, ranging from consulting through to trouble-shooting.

CE

1400

Management System

certified according to ISO 9001 / ISO 14001

Technical documentations (TD) for low-maintenance electrodes:

With detailed product information and ordering numbers TD TD

Transmitters

«Value Line»

«Advanced Line» «Premium Line»

TD for InPro 3250 and InPro 3250 SG	Order no. 52 002 639		
TD for InPro 4250	Order no. 52 002 190		
TD for InPro 4800	Order no. 52 002 193		
TD for InPro 3300	Order no. 52 002 262		
For technical data shorts of other electrodes plages contact your METTLED TOLEDO sales representative			

For technical data sheets of other electrodes please contact your METTLER TOLEDU sales representative.

Documentation material for products and systems (available in English, German and French):





0₂/D0 Value sensors

- Advanced sensors
- Premium sensors
- Portable instruments



- Low to medium
- turbidity
- Medium to high turbidity

Housings

- For InFit stationary housing series
- For Ø 12 mm electrodes/sensors
- For liquid and gel electrolyte electrodes
- InTrac[®] series



Conductivity

Value sensors

Inductive sensors

2/4-electrode sensors

control

Cleaning & calibration systems

EasyClean family

In-situ measurement for in-line fermentation



Sales and service:



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- Liquid electrodes Non-glass electrodes
- Polymer body electrodes